

DART AEROSPACE LTD	Work Order: 23506
Description: Custom W/O to correct angle	Part Number: D3379-041/-043
Dwg: D3379 Rev. C page 1 & 3	
Ref: N/A	Page 1 of 1

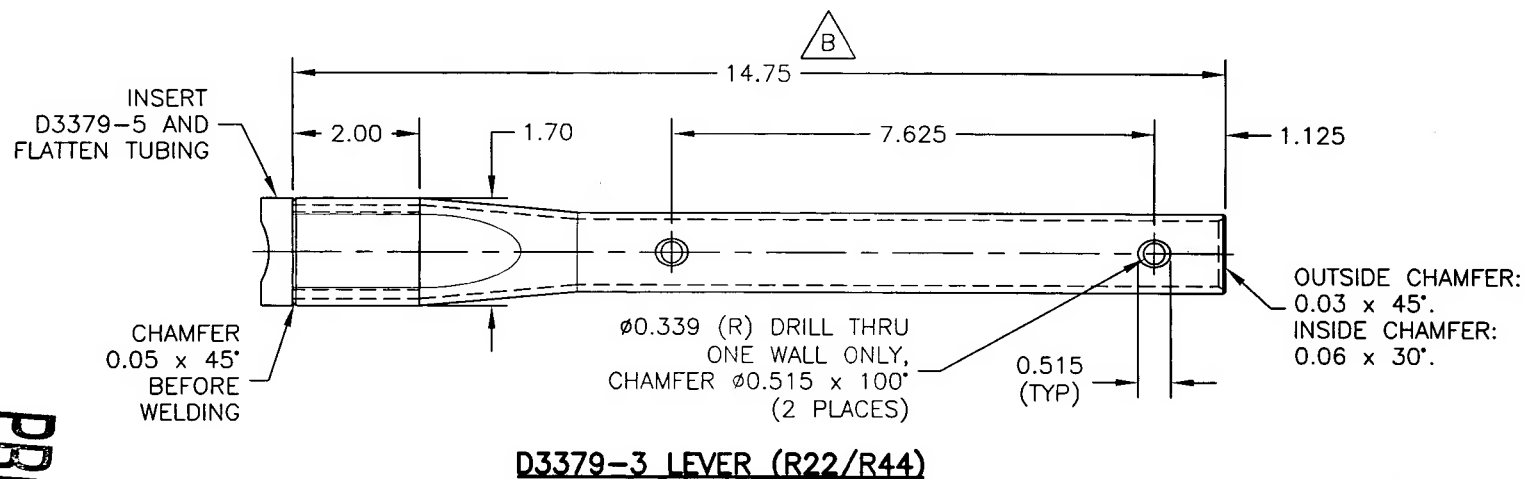
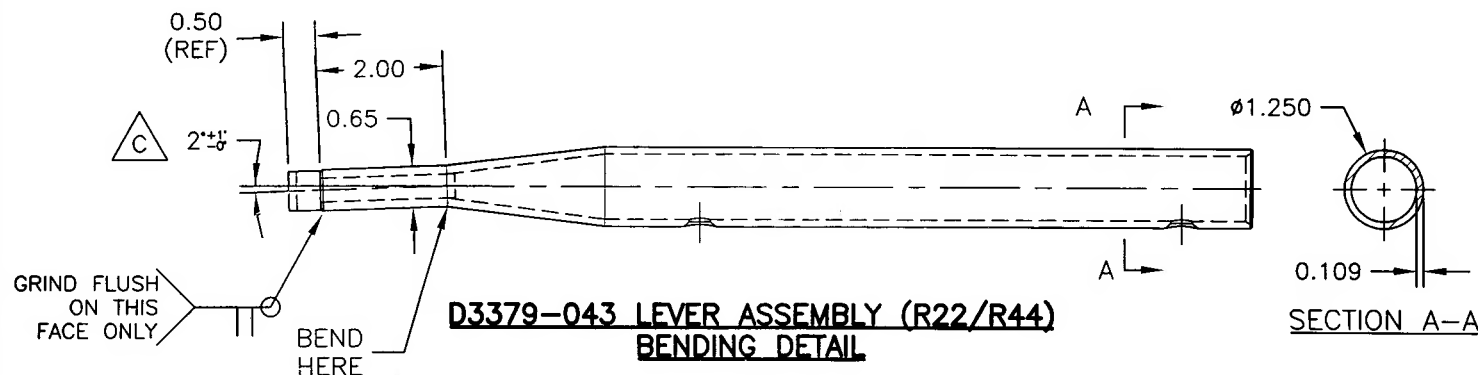
Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	PH	05.06.03	19												
2	ST	Remove D3379-041 Arm Weldment & D3379-043 Lever Assembly from store. <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>13</td><td>D3379-041</td><td>Arm Weldment</td><td>B22468A</td></tr><tr><td>6</td><td>D3379-043</td><td>Lever Assembly</td><td>B22624 & B22468A B22470</td></tr></table>	Qty	Part Number	Description	Batch	13	D3379-041	Arm Weldment	B22468A	6	D3379-043	Lever Assembly	B22624 & B22468A B22470	CPL	06/11/30	19
Qty	Part Number	Description	Batch														
13	D3379-041	Arm Weldment	B22468A														
6	D3379-043	Lever Assembly	B22624 & B22468A B22470														
3	MFA	Rework by correcting the angle as per Dwg D3379	CPL	06/11/30	19												
4	QC5	Inspect work to Step 3.	NA	06/11/30	19												
6	FP	If necessary Powder Coat Fire Red (Ref. 4.3.5.10) as per QSI 005 4.3 or touch with paint D3379-041	Y/L	06/12/06	x19												
7	QC3	Inspect Powder Coat or paint	FC	06/12/07	19												
8	ST	Identify and Stock D3379-041 & D3379-043 as per step 2	CPL	06/12/07	19												
9	AC	Charge to project number P601-571/-572 Cost / part: _____															
10	DC	Close W/O Inspect Level 21	LD	06/12/22	19												

(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)

(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)

Rev	Date	Change	Revised By	Approved
A	05.06.02	New Issue	KJ/RF	

Qty	P/N	Description	Batch
14	D3379-1	Support	B22817 B22471 B22626

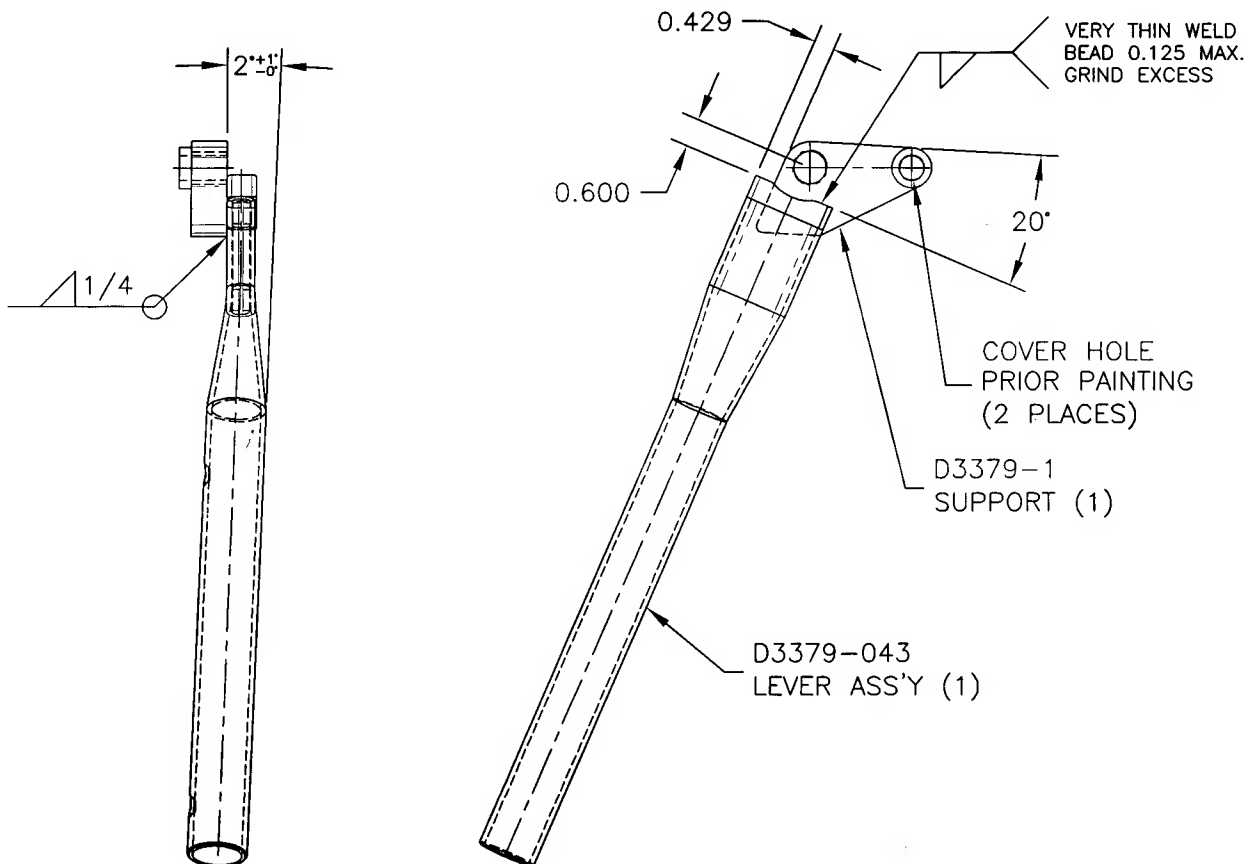


NOTES:

- 1) MATERIAL: 1018-1025 ROUND TUBING MILD STEEL SEAMLESS (REF. DART SPEC. M1018TR1.250W.109)
- 2) WELD PER QSI 004
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	
DATE	DRAWING NO.	REV.
05.05.27	D3379	1
	TITLE	SHEET 3 OF 4
	ARM WELDMENT	SCALE
		1:3

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3379	REV. C SHEET 1 OF 4
DATE 05.05.27	TITLE ARM WELDMENT		SCALE 1:1
A	04.12.13	NEW ISSUE	
B	05.02.25	RE-DESIGN D3379-5	
C	05.05.27	2" WAS 4"	



D3379-041 ARM WELDMENT

NOTES:

- 1) POSITION PARTS AS PER JIG D3379-041T1
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT FIRE RED (REF 4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

PRELIMINARY ISSUE

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Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
05.06.22	7	Quarantine - will be reworked at a later date per RF 73373-041	u	Quarantine rework after confirmation from test plan.	IT 05.06.22			

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____